# **Operating Instructions**

Radar sensor for continuous level measurement of liquids

**CNCR-120** 

**Modbus and Levelmaster protocol** 



**CNCR-130** 

**Modbus and Levelmaster protocol** 





Document ID: 925-0394 Rev C



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### 1 About this document



**Information**, **note**, **tip**: This symbol indicates helpful additional information and tips.



**Note:** This symbol indicates notes to prevent failures, malfunctions, damage to devices or facility.



**Caution:** Non-observance may result in personal injury.



Warning: Non-observance may result in serious or fatal personal injury.



**Danger:** Non-observance of the information marked with this symbol will result in serious or fatal personal injury.



#### Ex applications

This symbol indicates special instructions for Ex applications.

List

The dot set in front indicates a list with no implied sequence.

1 Sequence of actions

Numbers set in front indicate successive steps in a procedure.



#### **Battery disposal**

This symbol indicates special information about the disposal of batteries and accumulators.

# 2 For your safety

### 2.1 Authorized personnel

All operations described in this documentation must be carried out only by trained, qualified personnel authorized by the plant operator.

Required personal protective equipment must always be worn when working on or with the device.

### 2.2 Appropriate use

CNCR-130 is a sensor for continuous level measurement.

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions.



# 2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result.

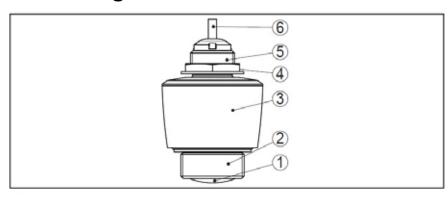


### Safety instructions for Ex areas

Take note of the Ex specific safety instructions for Ex applications. These instructions are attached as documents to each instrument with Ex approval and are part of the operating instructions.

# **3 Product Description**

# 3.1 Configuration



# Constituent parts

Fig. 1: Components of CNCR-120

- 1 Radar antenna
- 3 Process fitting
- 3 Electronics housing
- 4 Mounting thread
- 5 Counter nut
- 6 Connection cable

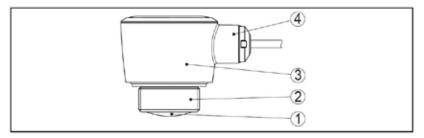


Fig. 2: Components of CNCR-130

- 1 Radar antenna
- 2 Process fitting
- 3 Electronics housing
- 4. Cable Outlet



# 3.2 Principle of operation

CNCR-130 is a radar sensor for continuous level measurement. It is suitable for liquids and solids in practically all industries.

The instrument emits a continuous, frequency-modulated radar signal through its antenna. The emitted signal is reflected by the material and received by the antenna as an echo with modified frequency. The frequency change is proportional to the distance to the material.

# 3.3 Adjustment

Devices with integrated Bluetooth module can be adjusted wirelessly via software adjustment tools:

- Smartphone/tablet (iOS or Android operating system)
- PC/notebook with Bluetooth USB adapter (Windows operating system)

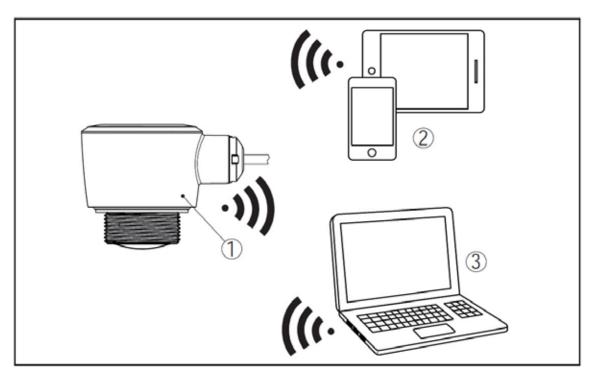


Fig. 3: Wireless connection to standard operating devices with integrated Bluetooth LE

- 1 Sensor
- 2 Smartphone/Tablet
- 3 PC/Notebook



Adjustment via an RS 485/USB interface adapter and a PC/notebook using DTM/PACTware.

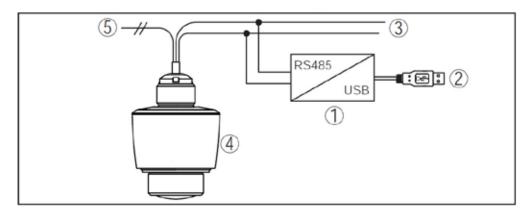


Fig. 4: Connecting the PC to the signal cable

- 1 Interface adapter RS 485/USB adapter
- 2 USB cable to the PC
- 3 RS 485 cable
- 4 Sensor
- 5 Voltage supply

# 4 Mounting

### 4.1 General instructions

The instrument is suitable for standard and extended ambient conditions according to DIN/EN/IEC/ANSI/ISA/UL/CSA 61010-1. It can be used indoors as well as outdoors.

# 4.2 Mounting

A ceiling mounting bracket is a simple method of mounting the sensor. Take note of Figure 5 for the recommended minimum distance to the vessel wall.

The simplest mounting of the device is on the ceiling.

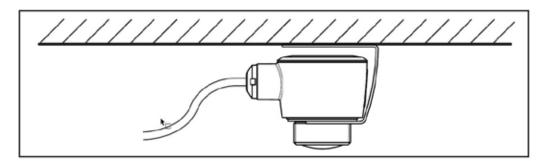


Fig. 5: Ceiling mounting



For the wall mounting, a mounting bracket with a 1.5" opening from BinMaster is recommended. The sensor is secured in the mount using a 1.5" plastic counter nut. Take note of Figure 5 for the recommended minimum distance to the vessel wall.

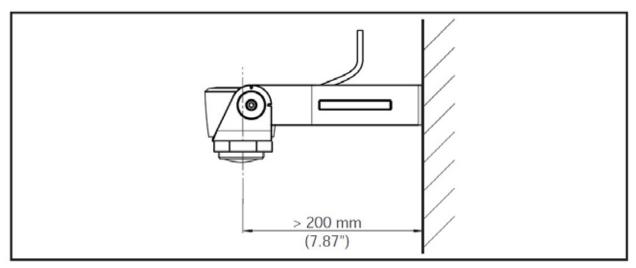


Fig. 6: Mounting via a mounting bracket

# 4.3 Mounting instructions

The radar emits pulses of electromagnetic waves which are polarized. By adjusting the rotation of the instrument the polarization can be changed to reduce false echos.

The narrow portion of the radar signal is in the middle of the printed label on the instrument. This should be pointed towards the center of the vessel or any obstacle that may cause any unwanted reflections to minimize false echos, for example, the sidewall or vessel structure.

The position of the polarization is in the middle of the label on the instrument.

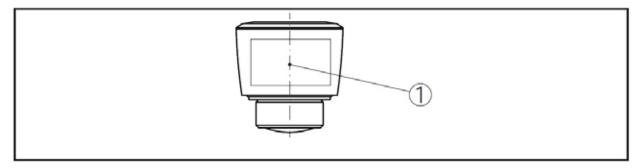


Fig. 7: Position of the polarization

1 Middle of the label



When mounting the sensor, <u>distance it at least 200 mm (7.874 in)</u> from the vessel wall. If the sensor is installed in the center of a round vessel top, multiple echoes can arise. However, these can be suppressed by a false signal suppression (see chapter "Setup").

If you cannot maintain this distance, you should carry out a false signal suppression during initial setup. This applies particularly if buildup on the vessel wall is expected. If this is the case, we recommend repeating the false signal suppression later with the additional buildup.

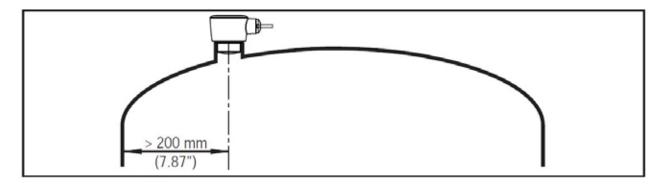


Fig. 8: Mounting of the radar sensor on round vessel tops

In vessels with cone bottoms, the sensor can be mounted in the center of the vessel to measure material down to the outlet.

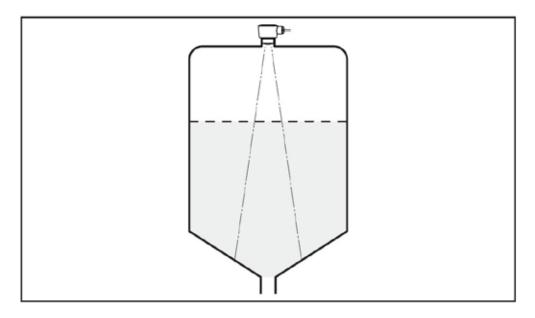


Fig. 9: Mounting the radar sensor with conical bottom



The lower side of the radar antenna is the reference plane for the min./max. adjustment, see the following diagram.

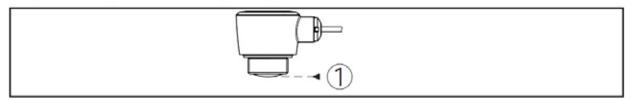


Fig. 10: Reference plane

#### 1 Reference plane

Do not mount the instruments in or above the fill stream. Make sure that it is pointed towards the material surface, not the fill stream.

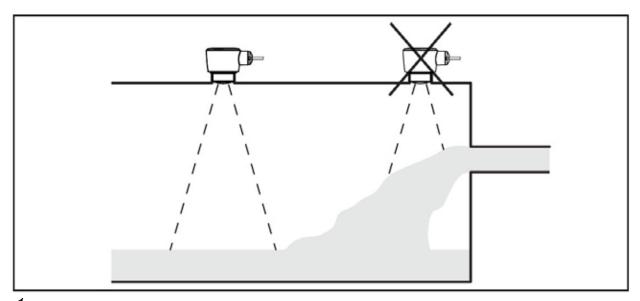


Fig. 11: Mounting of the radar sensor with inflowing material

For socket or stand pipe mount, the pipe should be as short as possible and its end rounded to reduce false reflections from the end of the pipe.

When using a threaded coupling, the antenna end should protrude at least 5 mm (0.2 in) out of the coupling.

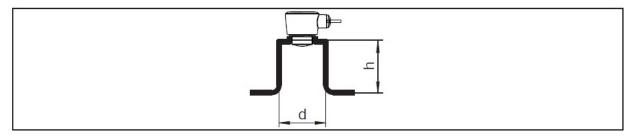


Fig. 12: Mounting the radar sensor with stand pipes



If the reflective properties of the material are good, you can mount CNCR-130 on sockets or stand pipes longer than the antenna. The pipe end should be smooth, burr-free, and the end rounded.



**Note:** When mounting on longer sockets or stand pipes, we recommend carrying out a false signal suppression after install. (See chapter "Parameter adjustment").

Recommended values for socket or stand pipe lengths and heights are in the following table. The values come from typical applications.

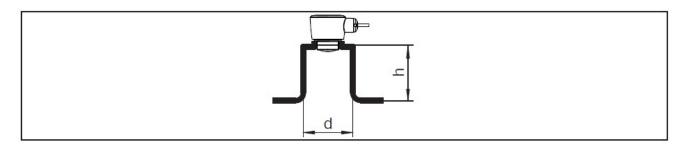


Fig. 13: Mounting the radar sensor with stand pipes.

| Socket diameter d |     | Socket length h |           |
|-------------------|-----|-----------------|-----------|
| 40 mm             | 1½" | ≤ 150 mm        | ≤ 5.9 in  |
| 50 mm             | 2"  | ≤ 200 mm        | ≤ 7.9 in  |
| 80 mm             | 3"  | ≤ 300 mm        | ≤ 11.8 in |
| 100 mm            | 4"  | ≤ 400 mm        | ≤ 15.8 in |
| 150 mm            | 6"  | ≤ 600 mm        | ≤ 23.6 in |

The sensor should be mounted in a location where the radar signal is not interfered with by structure, such as ladders, braces or fill stream.

Make sure when planning the installation there is a clear, unobstructed view to the material to be measured. After installation, a false signal suppression should be carried out to minimize any reflections from the mount or nearby structure.



# 5 Connecting to power supply

# 5.1 Preparing the connection

Always keep in mind the following safety instructions:

- Electrical connection should be completed by trained, qualified personnel authorized by the plant operator
- If overvoltage surges are expected, overvoltage arresters should be installed



#### Warning:

Only connect or disconnect in de-energized state.

The operating voltage and the digital bus signal are routed via separate two-wire connection cables. The data for power supply are specified in chapter "*Technical data*".



#### Note:

Power the instrument via an energy-limited circuit (power max. 100 W) according to IEC 61010-1, e.g.

- Class 2 power supply unit (according to UL1310)
- SELV power supply unit (safety extra-low voltage) with suitable internal or external limitation of the output current

The device is supplied with a fixed cable. If an extension is required, twisted two-wire cable suitable for RS 485 should be used for the Modbus signal.

If electromagnetic interference is expected which is above the test values of EN 61326-1 for industrial areas, shielded cable should be used.

Make sure that the entire installation is carried out according to the Fieldbus specification. In particular, make sure that the bus is terminated with suitable terminating resistors.

We recommend to connect the cable shield to ground at one end on the supply side when using shielded cable.

# 5.2 Wiring plan

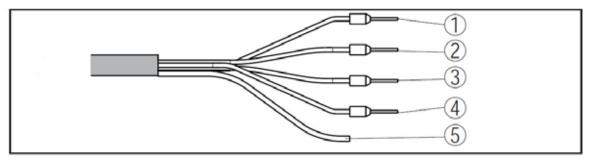


Fig. 14: Wire assignment in permanently connected connection cable



|   | Wire color | Function         | Polarity  |
|---|------------|------------------|-----------|
| 1 | Brown      | Voltage supply   | Plus (+)  |
| 2 | Blue       | Voltage supply   | Minus (-) |
| 3 | Black      | Modbus signal D+ | Plus (+)  |
| 4 | White      | Modbus signal D- | Minus (-) |
| 5 |            | Shielding        |           |

# 6 Setup with smartphone/tablet (Bluetooth)

### 6.1 Preparations

Make sure that your smartphone/tablet meets the following system requirements:

- Operating system: iOS 8 or newer
- · Operating system: Android 5.1 or newer
- Bluetooth 4.0 LE or newer

Download the Wireless Device Configurator app from the "Apple App Store" or "Google Play Store" to your smartphone or tablet. To enable the Bluetooth software enter the BinMaster company ID code BMYQXZ.

### 6.2 Connecting

Start the adjustment app and select the function "Setup". The smart-phone/tablet searches automatically for Bluetooth-capable instruments in the area. The message "Connecting ..." is displayed.

The devices found are listed and the search is automatically continued.

Select the requested instrument in the device list.

When establishing the connection for the first time, the smartphone/tablet and the sensor must authenticate each other. After the first correct authentication, each subsequent connection is made without a new authentication query.

For authentication, enter the 6-digit Bluetooth access code in the next menu window. You can find the code on the outside of the device housing and on the CNCR setup sheet enclosed in the device packaging.

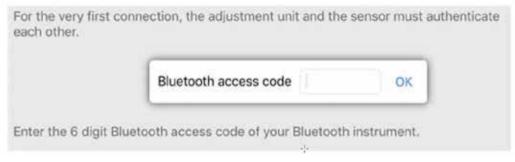


Fig. 15: Enter Bluetooth access code





#### Note:

If an incorrect code is entered, the code can only be entered again after a delay time and the delay gets longer after each incorrect entry.

The message "Waiting for authentication" is displayed on the smart-phone/tablet.

After connection, the sensor adjustment menu is displayed on the smart-phone/tablet.

If the Bluetooth connection is interrupted, e.g. due to a too large distance between the two devices, this is displayed on the adjustment tool. The message disappears when the connection is restored.

Parameter adjustment of the device is only possible if the parameter protection is deactivated, which is default. Parameter protection can be activated later if desired.

# 6.3 Parameter adjustment

The sensor adjustment menu is divided into two areas, which are arranged next to each other or one below the other, depending on the adjustment tool.

- Navigation section
- Menu item display

The selected menu item can be recognized by the color change.

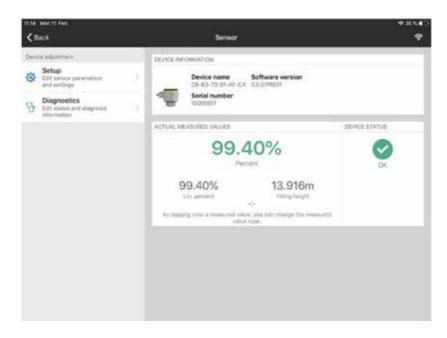


Fig. 16: Example of an app view - Setup sensor adjustment

Enter the requested parameters and confirm via the keyboard or the editing field. The settings are then active in the sensor.

Close the app to terminate connection.



# 7 Menu overview

| Menu item              | Selection   | Default settings   |
|------------------------|---|--|
| Measurement loop name  | Alphanumeric characters   | Sensor   |
| Application liquid     | Storage tank, agitator tank, dosing tank, pumping station/pump shaft, rain overflow basin, tank/ collection basin, plastic tank (measurement through tank top), mobile plastic tank (IBC), level measurement in waters, flow measurement flume/over-flow, demonstration | Storage tank   |
| Application bulk solid | Silo (slim and high), bunker (large volume), stock-<br>pile (point measurement/profile detection), crusher,<br>demonstration  | Silo<br>(slender and high)   |
| Units                  | Distance unit of the device<br>Temperature unit of the instrument   | Distance in ft.<br>Temperature in °F                                   |
| Adjustment             | Max. adjustment (distance A) - 20mA (100%)<br>Min. adjustment (distance B) - 4mA (0%)   | Distance from sensor<br>Max. adjustment 0.0 m<br>Min. adjustment 8.0 m |

| Menu item                | Selection   | Default settings                                    |
|--------------------------|---|---|
| Damping                  | Integration time  | 0 s   |
| Linearization            | Linearization type  | Linear  |
| Scaling                  | Scaling size Scaling unit Scaling format  | 0% correspond to 0 I<br>100% correspond<br>to 100 I |
| Display                  | Menu language<br>Displayed value<br>Backlight                                       | English<br>Distance<br>On                           |
| Access protection        | Bluetooth access code   | -   |
|                          | Parameter Protection  | Deactivated   |
| False signal suppression | False signal suppression  | 0 m   |
|                          | Sounded distance to the material  | 0 m   |
| Reset                    | Delivery status, basic settings   | -   |
| Status                   | Sensor status Measured value status Status output Status additional measured values |   |
| Echo Curve               | Indication of echo curve  | -   |



# 8 Diagnostics and servicing

### 8.1 Maintenance

If the device is used properly, no special maintenance is required in normal operation.

In some applications, buildup on the antenna system can influence the measurement. Depending on the sensor and application, take measures to avoid heavy soiling of the antenna system. If necessary, clean the antenna system periodically.

# 8.2 Status messages

The status messages are divided into the following categories:

- Failure
- Function check
- · Out of specification
- · Maintenance required

#### **Failure**

| Code                             |  |   |
|----------------------------------|--|---|
| Text message                     | Cause  | Rectification                                   |
| F013                             | No measured value in the boot up             | Check or correct installation and/or            |
| No measured value                | phase or during operation                    | parameter settings                              |
| available                        |  | Clean the antenna system                        |
| F017                             | Adjustment not within specification          | Change adjustment according to the limit values |
| Adjustment span too small        |  | (difference between min. and max. ≥ 10 mm)      |
| F025                             | Linearization values are not continuous-     | Check Linearization table                       |
| Error in the Linearization table | ly rising, for example illogical value pairs | Delete table/Create new                         |
| F036                             | Checksum error if software update            | Repeat software update                          |
| No operable software             | failed or aborted                            | Send instrument in for repair                   |
| F040                             | Limit value exceeded in signal               | Restart instrument                              |
| Error in the electronics         | processing                                   | Send instrument in for repair                   |
|                                  | Hardware error                               | ·   |
| F080                             | General software error                       | Restart instrument                              |
| General software error           |  |   |
| F105                             | The instrument is still in the boot up       | Wait for the end of the boot up phase           |
| Determine                        | phase, the measured value could              | Duration up to 3 minutes depending on the       |
| measured value                   | not yet be determined                        | measurement environment and parameter settings  |
| F260                             | Checksum error in the                        | Send instrument in for repair                   |
| Error in the calibration         | calibration values                           |   |
|                                  | Error in the EEPROM                          |   |
| F261                             | Error during setup                           | Repeat setup                                    |
| Error in the instrument          | False signal suppression faulty              | Reset instrument                                |
| settings                         | Error when carrying out a reset              |   |
| F265                             | Program sequence of the                      | Device restarts automatically                   |
| Measurement function disturbed   | measuring function disturbed                 |   |



### **Function check**

| Code<br>Text message      | Cause                  | Rectification  |
|---------------------------|------------------------|--|
| C700<br>Simulation active | A simulation is active | Finish simulation Wait for the automatic end after 60 min. |

# Out of specification

| Code                                  |                                |  |
|---------------------------------------|--------------------------------|--|
| Text message                          | Cause                          | Rectification                              |
| S600                                  | Temperature of the electronics | Check ambient temperature                  |
| Impermissible electronics temperature | non-specified range            | Insulate electronics                       |
| S601                                  | Danger of vessel overfilling   | Make sure that there is no further filling |
| Overfilling                           |                                | Check level in the vessel                  |
| S603                                  | Terminal voltage too low       | Check terminal voltage, increase           |
| Impermissible operating voltage       |                                | operating voltage                          |

### Maintenance

| Code<br>Text message   | Cause  | Rectification  |
|--|--|--|
| M500<br>Error in the delivery status                         |  |  |
| M501<br>Error in the delivery status                         |  |  |
| M504<br>Error at a device interface                          | Hardware defect  | Check connections Exchanging the electronics Send instrument for repair  |
| M505<br>No echo available                                    | Sensor does not detect an echo<br>during operation<br>Antenna dirty or defective   | Clean the antenna Use a more suitable antenna/sensor Remove possible false echoes Optimize sensor position and orientation |
| M507<br>Error in the instrument<br>settings                  | Error during setup Error when carrying out a reset False signal suppression faulty | Carry out reset and repeat setup   |
| M508<br>Data error in program<br>memory Bluetooth controller |  |  |
| M509<br>Software update                                      |  |  |
| M510<br>No communication with<br>the sensor                  |  |  |



### 9 Removal

## 9.1 Disposal

The device is made of recyclable materials that can be disposed of by specialty recycling companies. Observe the applicable local regulations for proper disposal.

# 10 Certificates and approvals

### 10.1 Radio licenses

#### Radar

The device has been tested and approved in accordance with the current edition of the applicable country-specific norms or standards.

#### **Bluetooth**

The Bluetooth radio module in the device has been tested and approved according to the current edition of the applicable country-specific norms or standards.

# 11 Supplement

### 11.1 Technical data

#### Note for approved instruments

The technical data in the respective safety instructions which are included are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

| Materia | is and | weig | hts |
|---------|--------|------|-----|
|---------|--------|------|-----|

Process fitting

Mounting connection

#### Materials, wetted parts - Antenna, process fitting **PVDF** - Counter nut (depending on device version) PP - Process seal **FKM** Materials, non-wetted parts **PVDF** Housing - Cable entry seal **NBR** - Connection cable **PVC** Weight - Instrument 0.7 kg (1.543 lbs) Connection cable 0.1 kg/m

Thread G1½, R1½, 1½ NPT Thread G1, R1, 1 NPT



#### **Measurement Range**

Measurement range

The measurement range is the distance between the antenna face of the sensor and the material surface. The antenna face is also the reference plane for the measurement.

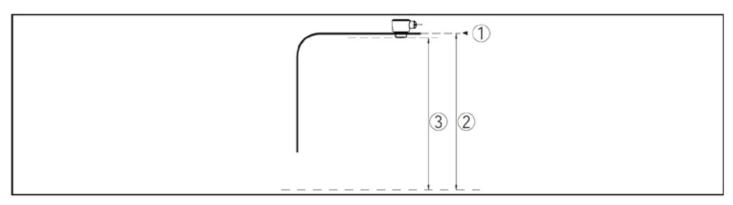


Fig. 17: Measurement Range

1 Reference plane

2 Measured value, max. measuring range

Max. measuring range 15 m (49.21 ft) Recommended measuring range up to 10 m (32.81 ft)

| Output                            |   |
|-----------------------------------|---|
| - Physical layer                  | Digital output signal according to standard EIA-485               |
| - Bus specifications              | Modbus Application Protocol V1.1b3, Modbus over serial line V1.02 |
| - Data protocols                  | Modbus RTU, Modbus ASCII, Levelmaster                             |
| Max. transmission rate            | 57.6 Kbit/s   |
| Ambient conditions                |   |
| Ambient temperature               | -40 to +80 °C (-40 to +176 °F)                                    |
| Storage and transport temperature | -40 to +80 °C (-40 to +176 °F)                                    |

For the process conditions, please also note the specifications on the printed label. The lowest value (amount) always applies.

Process temperature -40 to +80 °C (-40 to +176 °F)

-1 to 3 bar (-100 to 200 kPa/-14.5 to 43.51 psig) Process pressure



| Voltage supply                 |  |  |
|--------------------------------|--|--|
| Operating voltage              | 8 to 30 V DC   |  |
| Power                          | 520 mW   |  |
| Reverse voltage protection     | Integrated   |  |
| Electrical protective measures |  |  |
| Protection rating              | IP66/IP68 (3 bar) according to IEC 60529,<br>Type 4P according. to UL 50 |  |
| Altitude above sea level       | 5000 m (16404 ft)  |  |
| Protection class               | III  |  |
| Pollution degree               | 4  |  |

### 11.2 Modbus device communication

The necessary device-specific details are shown. You can find further information of Modbus on www.modbus.org.

#### Parameters for the bus communication

The CNCR-130 is preset with the following default values:

| Parameter            | Configurable Values           | Default Value |
|----------------------|-------------------------------|---------------|
| Baud Rate            | 1200, 2400, 4800, 9600, 19200 | 9600          |
| Start Bits           | 1                             | 1             |
| Data Bits            | 7, 8                          | 8             |
| Parity               | None, Odd, Even               | None          |
| Stop Bits            | 1, 2                          | 1             |
| Address Range Modbus | 1 to 255                      | 246           |

Start bits and data bits cannot be modified.

#### General configuration of the host

The data exchange with status and variables between field device and host is carried out via registers. For this, a configuration in the host is required. Floating point numbers with short prevision (4 bytes) according to IEEE 754 are transmitted with individually selectable order of the data bytes (byte transmission order). This "Byte transmission order" is determined in the parameter "Format Code". Hence the RTU knows the registers of the CNCR-130 which must be contacted for the variables and status information.



| Format Code | Byte transmission order |
|-------------|-------------------------|
| 0           | ABCD                    |
| 1           | CDAB                    |
| 2           | DCBA                    |
| 3           | BADC                    |

### 11.3 Levelmaster commands

The CNCR-130 is also suitable for connection to the following RTUs with Levelmaster protocol. The Levelmaster protocol is often called *"Siemens" "Tank protocol"*.

| RTU                       | Protocol    |
|---------------------------|-------------|
| ABB Totalflow             | Levelmaster |
| Kimray DACC 2000/3000     | Levelmaster |
| Thermo Electron Autopilot | Levelmaster |

#### Parameters for the bus communication

The CNCR-130 is preset with the default values:

| Parameter                 | Configurable Values           | Default Value |
|---------------------------|-------------------------------|---------------|
| Baud Rate                 | 1200, 2400, 4800, 9600, 19200 | 9600          |
| Start Bits                | 1                             | 1             |
| Data Bits                 | 7, 8                          | 8             |
| Parity                    | None, Odd, Even               | None          |
| Stop Bits                 | 1, 2                          | 1             |
| Address range Levelmaster | 32                            | 32            |

The Levelmaster commands are based on the following syntax:

- Capital letters are at the beginning of certain data fields
- · Small letters stand for data fields
- All commands are terminated with "<cr>" (carriage return)
- All commands start with "Uuu", whereby "uu" stands for the address (00-31)
- "\*" can be used as a wild card for any position in the address. The sensor always converts this in its address. In case of more than one sensor, the wild card must not be used, because otherwise several slaves will answer
- Commands that modify the instrument return the command with "OK". "EE-ERROR" replaces "OK" if there was a problem changing the configuration



### **Report Level (and Temperature)**

|           | Parameter                         | Length              | Code/Data   |
|-----------|-----------------------------------|---------------------|---|
| Request:  | Report Level (and Temperature)    | 4 characters ASCII  | Uuu?  |
| Response: | Report Level<br>(and Temperature) | 24 characters ASCII | UuuDIII.IIFtttEeeeeWwww uu = Address III.II = PV in inches ttt = Temperature in Fahrenheit eeee = Error number (0 no error, 1 level data not readable) wwww = Warning number (0 no warning) |

PV in inches will be repeated if "Set number of floats" is set to 2. Hence 2 measured values can be transmitted. PV value is transmitted as first measured value, SV as second measured value.



#### Information:

The max. value for the PV to be transmitted is 999.99 inches (corresponds to approx. 25.4 m).

If the temperature should be transmitted in the Levelmaster protocol, then TV must be set in the sensor to temperature.

PV, SV and TV can be adjusted via the sensor DTM.

# **Report Unit Number**

|           | Parameter                      | Length             | Code/Data |
|-----------|--------------------------------|--------------------|-----------|
| Request:  | Report Unit Number             | 5 characters ASCII | U**N?     |
| Response: | Report Level (and Temperature) | 6 characters ASCII | UuuNnn    |

## **Assign Unit Number**

|           | Parameter          | Length             | Code/Data                  |
|-----------|--------------------|--------------------|----------------------------|
| Request:  | Assign Unit Number | 6 characters ASCII | UuuNnn                     |
| Response: | Assign Unit Number | 6 characters ASCII | UuuNOK<br>uu = new Address |

### **Set number of Floats**

|           | Parameter            | Length             | Code/Data |
|-----------|----------------------|--------------------|-----------|
| Request:  | Set number of Floats | 5 characters ASCII | UuuFn     |
| Response: | Set number of Floats | 6 characters ASCII | UuuFOK    |

If the number is set to 0, no level is returned



### **Set Baud Rate**

|           | Parameter     | Length                  | Code/Data  |
|-----------|---------------|-------------------------|--|
| Request:  | Set Baud Rate | 8 (12) characters ASCII | UuuBbbbb[b][pds] Bbbbb[b] = 1200, 9600 (default) pds = parity, data length, stop bit (optional) parity: none = 81, even = 71 (default), odd = 71 |
| Response: | Set Baud Rate | 11 characters ASCII     |  |

Example: U01B9600E71

Change instrument on address 1 to baudrate 9600, parity even, 7 data bits, 1 stop bit

### **Set Receive to Transmit Delay**

|           | Parameter                        | Length             | Code/Data  |
|-----------|----------------------------------|--------------------|--|
| Request:  | Set Receive to Transmit<br>Delay | 7 characters ASCII | UuuRmmm<br>mmm = milliseconds<br>(50 up to 250),<br>default = 127 ms |
| Response: | Set Receive to Transmit Delay    | 6 characters ASCII | UuuROK   |

### **Report Number of Floats**

|           | Parameter                        | Length             | Code/Data  |
|-----------|----------------------------------|--------------------|--|
| Request:  | Set Receive to Transmit Delay    | 4 characters ASCII | UuuF   |
| Response: | Set Receive to Transmit<br>Delay | 5 characters ASCII | UuuFn<br>n = number of measurement values<br>(0, 1 or 2) |

# **Report Receive to Transmit Delay**

|           | Parameter                           | Length             | Code/Data   |
|-----------|-------------------------------------|--------------------|---|
| Request:  | Report Receive to<br>Transmit Delay | 4 characters ASCII | UuuR  |
| Response: | Report Receive to<br>Transmit Delay | 7 characters ASCII | UuuRmmm<br>mmm = milliseconds<br>(50 up to 250), default = 127 ms |

### **Error codes**

| Error Code | Name   |
|------------|--|
| EE-Error   | Error While Storing Data in EEPROM               |
| FR-Error   | Erorr in Frame (too short, too long, wrong data) |
| LV-Error   | Value out of limits                              |



# 11.4 Modbus register

### **Holding Register**

The Holding registers consist of 16 bits. They can be read and written. Before each command, the address (1 byte), after each command, a CRC (2 byte) is sent.

| Register Name                          | Register<br>Number | Туре | Configurable<br>Values                        | Default<br>Value | Unit |
|--|--------------------|------|---|------------------|------|
| Address                                | 200                | Word | 1 to 255                                      | 246              | _    |
| Baud Rate                              | 201                | Word | 1200, 2400, 4800,<br>9600,19200, 38400, 57600 | 9600             | _    |
| Parity                                 | 202                | Word | 0 = None, 1 = Odd,<br>2 =Even                 | 0                | -    |
| Stopbits                               | 203                | Word | 1 = None, 2 = Two                             | 1                | _    |
| Delay Time                             | 206                | Word | 10 to 250                                     | 50               | ms   |
| Byte Oder (Float-<br>ing point format) | 300                | Word | 0, 1, 2, 3                                    | 0                | -    |

### Input register

The input registers consist of 16 bits. They can only be read. The address (1 byte) is sent before each command, a CRC (2 bytes) after each command. PV, SV, TV and QV can be set via the sensor DTM.

| Register Name | Register Number | Туре  | Note  |
|---------------|-----------------|-------|---|
| Status        | 100             | DWord | Bit 0: Invalid Measurement Value PV Bit 1: Invalid Measurement Value SV Bit 2: Invalid Measurement Value TV Bit 3: Invalid Measurement Value QV |
| PV Unit       | 104             | DWord | Unit Code   |
| PV            | 106             |       | Primary Variable in Byte Order CDAB   |
| SV Unit       | 108             | DWord | Unit Code   |
| SV            | 110             |       | Secondary Variable in Byte Order CDAB   |
| TV Unit       | 112             | DWord | Unit Code   |
| TV            | 114             |       | Third Variable in Byte Order CDAB   |
| QV Unit       | 116             | DWord | Unit Code   |
| QV            | 118             |       | Quarternary Variable in Byte Order CDAB   |
| Status        | 1300            | DWord | See Register 100  |
| PV            | 1302            |       | Primary Variable in Byte Order of Register 3000   |
| SV            | 1304            |       | Secondary Variable in Byte Order of Register 3000   |
| TV            | 1306            |       | Third Variable in Byte Order of Register 3000   |
| QV            | 1308            |       | Quarternary Variable in Byte Order of Register 3000   |



| Register Name | Register Number | Туре  | Note  |
|---------------|-----------------|-------|---|
| Status        | 1400            | DWord | See Register 100  |
| PV            | 1402            |       | Primary Variable in Byte Order CDAB                     |
| Status        | 1412            | DWord | See Register 100  |
| SV            | 1414            |       | Secondary Variable in Byte Order CDAB                   |
| Status        | 1424            | DWord | See Register 100  |
| TV            | 1426            |       | Third Variable in Byte Order CDAB                       |
| Status        | 1436            | DWord | See Register 100  |
| QV            | 1438            |       | Quarternary Variable in Byte Order CDAB                 |
| Status        | 2000            | DWord | See Register 100  |
| PV            | 2002            | DWord | Primary Variable in Byte Order ABCD (Big Endian)        |
| SV            | 2004            | DWord | Secondary Variable in Byte Order ABCD (Big Endian)      |
| TV            | 2006            | DWord | Third Variable in Byte Order ABCD (Big Endian)          |
| QV            | 2008            | DWord | Quarternary Variable in Byte Order ABCD (Big Endian)    |
| Status        | 2100            | DWord | See Register 100  |
| PV            | 2102            | DWord | Primary Variable in Byte Order DCBA (Little Endian)     |
| SV            | 2104            | DWord | Secondary Variable in Byte Order DCBA (Little Endian)   |
| TV            | 2106            | DWord | Third Variable in Byte Order ABCD DCBA (Little Endian)  |
| QV            | 2108            | DWord | Quarternary Variable in Byte Order DCBA (Little Endian) |
| Status        | 2200            | DWord | See Register 100  |
| PV            | 2202            | DWord | Primary Variable in Byte Order BACD (Middle Endian)     |
| SV            | 2204            | DWord | Secondary Variable in Byte Order BACD (Middle Endian)   |
| TV            | 2206            | DWord | Third Variable in Byte Order BACD (Middle Endian)       |
| QV            | 2208            | DWord | Quarternary Variable in Byte Order BACD (Middle Endian) |

# Unit Codes for Register 104, 108, 112, 116

| Unit Code | Measurement Unit  |
|-----------|-------------------|
| 32        | Degree Celsius    |
| 33        | Degree Fahrenheit |
| 40        | US Gallon         |
| 41        | Liters            |
| 42        | Imperial Gallons  |
| 43        | Cubic Meters      |
| 44        | Feet              |
| 45        | Meters            |
| 46        | Barrels           |



| Unit Code | Measurement Unit |
|-----------|------------------|
| 47        | Inches           |
| 48        | Centimeters      |
| 49        | Millimeters      |
| 111       | Cubic Yards      |
| 112       | Cubic Feet       |
| 113       | Cubic Inches     |

### 11.5 Modbus RTU commands

#### FC3 Read Holding Register

With this command, any number (1-127) of holding registers is read out. The start register and the number of registers are transmitted.

|           | Parameter           | Length    | Code/Data        |
|-----------|---------------------|-----------|------------------|
| Request:  | Function Code       | 1 Byte    | 0x03             |
|           | Start Address       | 2 Bytes   | 0x0000 to 0xFFFF |
|           | Number of Registers | 2 Bytes   | 1 to 127 (0x7D)  |
| Response: | Function Code       | 1 Byte    | 0x03             |
|           | Start Address       | 2 Bytes   | 2*N              |
|           | Register Value      | N*2 Bytes | Data             |

#### FC4 Read Input Register

With this command, any number (1-127) of input registers is read out. The start register and the number of registers are transmitted.

|           | Parameter           | Length    | Code/Data        |
|-----------|---------------------|-----------|------------------|
| Request:  | Function Code       | 1 Byte    | 0x04             |
|           | Start Address       | 2 Bytes   | 0x0000 to 0xFFFF |
|           | Number of Registers | N*2 Bytes | 1 to 127 (0x7D)  |
| Response: | Function Code       | 1 Byte    | 0x04             |
|           | Start Address       | 2 Bytes   | 2*N              |
|           | Register Value      | N*2 Bytes | Data             |

#### FC6 Write Single Register

This function code is used to write to a single Holding Register.

|          | Parameter           | Length  | Code/Data        |
|----------|---------------------|---------|------------------|
| Request: | Function Code       | 1 Byte  | 0x06             |
|          | Start Address       | 2 Bytes | 0x0000 to 0xFFFF |
|          | Number of Registers | 2 Bytes | Data             |



|           | Parameter      | Length  | Code/Data |
|-----------|----------------|---------|-----------|
| Response: | Function Code  | 1 Byte  | 0x04      |
|           | Start Address  | 2 Bytes | 2*N       |
|           | Register Value | 2 Bytes | Data      |

### **FC8 Diagnostics**

With this function code different diagnostic functions are triggered or diagnostic values are read.

|           | Parameter         | Length    | Code/Data |
|-----------|-------------------|-----------|-----------|
| Request:  | Function Code     | 1 Byte    | 0x08      |
|           | Sub Function Code | 2 Bytes   |           |
|           | Data              | N*2 Bytes | Data      |
| Response: | Function Code     | 1 Byte    | 0x08      |
|           | Sub Function Code | 2 Bytes   |           |
|           | Data              | N*2 Bytes | Data      |

### Implemented function codes:

| Sub Function Code | Name                   |
|-------------------|------------------------|
| 0x00              | Return Data Request    |
| 0x0B              | Return Message Counter |

With sub function codes 0x00 only one 16 bit value can be written.

### FC16 Write Multiple Registers

This function code is used to write to several Holding Registers. In a request, it can only be written to registers that are in direct succession.

|           | Parameter         | Length    | Code/Data        |
|-----------|-------------------|-----------|------------------|
| Request:  | Function Code     | 1 Byte    | 0x10             |
|           | Start Address     | 2 Bytes   | 0x0000 to 0xFFFF |
|           | Register Value    | 2 Bytes   | 0x0001 to 0x007B |
|           | Byte Number       | 1 Byte    | 2*N              |
|           | Register Value    | N*2 Bytes | Data             |
| Response: | Function Code     | 1 Byte    | 0x10             |
|           | Sub Function Code | 2 Bytes   | 0x0000 to 0xFFFF |
|           | Data              | 2 Bytes   | 0x01 to 0x7B     |



### FC17 Report Slave ID

With this function code, the Slave ID is queried.

|           | Parameter            | Length | Code/Data |
|-----------|----------------------|--------|-----------|
| Request:  | Function Code        | 1 Byte | 0x11      |
| Response: | Function Code        | 1 Byte | 0x11      |
|           | Byte Number          | 1 Byte |           |
|           | Slave ID             | 1 Byte |           |
|           | Run Indicator Status | 1 Byte |           |

### FC43 Sub 14, Read Device Identification

With this function code, the Device Identification is queried.

|           | Parameter             | Length | Code/Data                          |  |
|-----------|-----------------------|--------|------------------------------------|--|
| Request:  | Function Code         | 1 Byte | 0x2B                               |  |
|           | MEI Type              | 1 Byte | 0x0E                               |  |
|           | Read Device ID Code   | 1 Byte | 0x01 to 0x04                       |  |
|           | Object ID             | 1 Byte | 0x00 to 0xFF                       |  |
| Response: | Function Code         | 1 Byte | 0x2B                               |  |
|           | MEI Type              | 1 Byte | 0x0E                               |  |
|           | Read Device ID Code   | 1 Byte | 0x01 to 0x04                       |  |
|           | Conformity Level      | 1 Byte | 0x01, 0x02, 0x03, 0x81, 0x82, 0x83 |  |
|           | More follows          | 1 Byte | 00/FF                              |  |
|           | Next Object ID        | 1 Byte | Object ID number                   |  |
|           | Number of Objects     | 1 Byte |                                    |  |
|           | List of Object ID     | 1 Byte |                                    |  |
|           | List of Object length | 1 Byte |                                    |  |
|           | List of Object value  | 1 Byte | Depending on the Object ID         |  |



# 11.6 Configuration of typical Modbus hosts

#### Fisher ROC 809

With this command, any number (1-127) of holding registers is read out. The start register and the number of registers are transmitted.

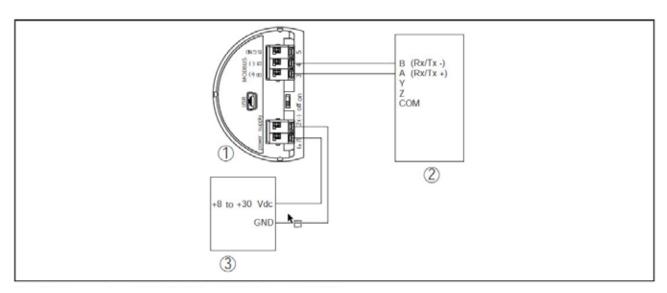


Fig. 18: Connection of CNCR-130 to RTU Fisher ROC 809

- 1 CNCR-130
- 2 RTU Fisher ROC 809
- 3 Voltage supply

#### **Parameters for Modbus Hosts**

| Parameter                     | Value Fisher<br>ROC 809 | Value ABB<br>Total Flow | Value Fisher<br>Thermo Electron<br>Autopilot | Value Fisher<br>Bristol Control<br>Wave Micro | Value Scada-<br>Pack |
|-------------------------------|-------------------------|-------------------------|--|---|----------------------|
| Baud Rate                     | 9600                    | 9600                    | 9600   | 9600  | 9600                 |
| Floating Point<br>Format Code | 0                       | 0                       | 0  | 2   | (FC4) 0              |
| RTU Data Type                 | Conversion<br>Code 66   | 16 Bit M<br>odicon      | IEE Fit 2R                                   | 32-bit registers as 2 16-bit registers        | Floating Point       |
| Input Register<br>Base Number | 0                       | 1                       | 0  | 1   | 30001                |

The basic number of the input registers is always added to the input register address of CNCR-130. This results in the following constellations:

• Fisher ROC 809 - Register address for 1300 is address 1300



- ABB Total Flow Register address for 1302 is address 1303
- Thermo Electron Autopilot Register address for 1300 is address 1300
- Bristol ControlWave Micro Register address for 1302 is address 1303
- ScadaPack Register address for 1302 is address 31303

### 11.7 Dimensions

#### **CNCR-120**

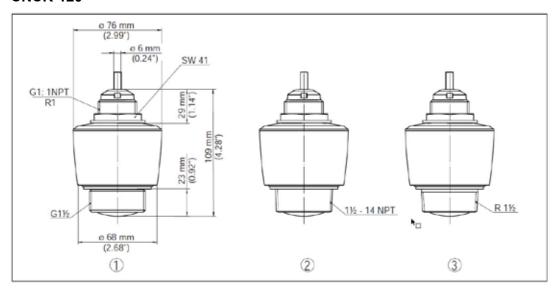


Fig. 19: Dimensions CNCR-120

- 1 Thread G11/2
- 2 Thread 11/2 NPT
- 3 Thread R11/2

#### **CNCR-130**

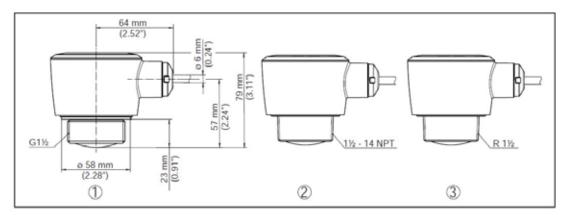


Fig. 20: Dimensions CNCR-130

- 1 Thread G11/2
- 2 Thread 11/2 NPT
- 3 Thread R11/2



All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.

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